

Masterkurs Produktion und Logistik Lösungsblatt 2

Beispiel 1

a)

$$q^* = \sqrt{\frac{2kd}{h}} = \sqrt{\frac{2 * 5 * 20 * 5000}{12 * 0,15}} = 745,36$$

$$TC_{745} = \frac{d * k}{q} + d * c + \frac{h * q}{2} = \frac{5000 * 5 * 20}{745} + 5000 * 12 + \frac{12 * 0,15 * 745}{2} = 61341,64094$$

$$TC_{746} = \frac{d * k}{q} + d * c + \frac{h * q}{2} = \frac{5000 * 5 * 20}{746} + 5000 * 12 + \frac{12 * 0,15 * 746}{2} = 61341,64129$$

$$\Rightarrow q^* = 745 \text{ bzw. } TC_{q^*} = 61341,64094$$

b)

$$I_r = t_l * \frac{d}{t_{\text{Arbeitsstage}}} = 14 * 1,5 * \frac{5000}{250} = 420$$

$$T = \frac{q^*}{d} = \frac{745}{5000} = 0,149 \text{ Jahre} * 12 = 1,788 \text{ Monate}$$

c)

$$TC_{d'} = \sqrt{2 * k * d' * h} + c * d = \sqrt{2 * k * 1,3 * d * h} + c * d = \sqrt{1,3} * TC_{q^*} = 1,14 * TC_{q^*}$$

Die Gesamtkosten würden sich um 14% erhöhen.

Beispiel 2

a)

$$q^* = \sqrt{\frac{h+v}{v}} * \sqrt{\frac{2kd}{h}} = \sqrt{\frac{10+50}{50}} * \sqrt{\frac{2 * 200 * 300}{10}} = 120$$

$$TC_{q^*} = \sqrt{\frac{v}{h+v}} * \sqrt{2 * k * d * h} + c * d = \sqrt{\frac{50}{10+50}} * \sqrt{2 * 200 * 300 * 10} + 100 * 300 = 31.100$$

b)

$$s^* = \frac{h * q^*}{h + v} = \frac{10 * 120}{10 + 50} = 20$$

$$\bar{s} = \frac{s^2}{2q} = \frac{20^2}{2 * 120} = 1,67$$

$$\bar{I} = \frac{(q - s)^2}{2q} = \frac{(120 - 20)^2}{2 * 120} = 41,67$$

c)

$$\sqrt{\frac{h+v}{v}} > 1 \Rightarrow q_{\text{Fehlmenge}}^* > q_{\text{Standard}}^*$$

$$0 < \sqrt{\frac{v}{h+v}} < 1 \Rightarrow TC_{\text{Fehlmenge}} < TC_{\text{Standard}}$$

Beispiel 3

a)

$$m^* = \sqrt{\frac{2kd}{h}} * \sqrt{1 - \frac{d}{r}} \Rightarrow h = \frac{2kd}{m^{*2}} * 1 - \frac{d}{r} = \frac{2 * 15000 * 576}{40^2} * 1 - \frac{576}{50 * 12} = 432$$

b)

$$q^* = \sqrt{\frac{2kd}{h * (1 - \frac{d}{r})}} = \sqrt{\frac{2 * 15000 * 576}{432 * (1 - \frac{576}{50 * 12})}} = 1000$$

$$TC_{q^*} = \sqrt{(1 - \frac{d}{r}) * \sqrt{2kdh}} + c * d = \sqrt{(1 - \frac{576}{50 * 12}) * \sqrt{2 * 15000 * 576 * 432}} = 17280$$

$$\bar{I} = \frac{q^* * (1 - \frac{d}{r})}{2} = \frac{1000 * (1 - \frac{576}{50 * 12})}{2} = 20$$

$$T_r = \frac{q^*}{r} = \frac{1000}{50 * 12} = 1,67$$

$$N_{q^*} = \frac{d}{q^*} = \frac{576}{1000} = 0,576$$

c)

$$0 < (1 - \frac{d}{r}) < 1 \Rightarrow q_{Produktion}^* > q_{Standard}^* \text{ bzw. } m_{Produktion}^* < q_{Standard}^*$$

Beispiel 4

a)

$$q_{1,1} = \sqrt{\frac{2kd}{p * c_1}} = \sqrt{\frac{2 * 500 * 12 * 2000}{0,25 * 250}} = 619,68$$

$$TC_{619} = k * \frac{d}{q_{1,1}} + c_1 * d + h * \frac{q_{1,1}}{2} = 500 * \frac{12 * 2000}{619} + 250 * 2000 * 12 + 0,25 * 250 * \frac{619}{2} = 6038729,86$$

$$TC_{620} = k * \frac{d}{q_{1,2}} + c_1 * d + h * \frac{q_{1,2}}{2} = 500 * \frac{12 * 2000}{620} + 250 * 2000 * 12 + 0,25 * 250 * \frac{620}{2} = 6038729,84$$

$$q_2 = \sqrt{\frac{2kd}{p * c_2}} = \sqrt{\frac{2 * 500 * 12 * 2000}{0,25 * 200}} = 692,82 < 1000 \Rightarrow 1000$$

$$TC_{1000} = k * \frac{d}{q_{1,1}} + c_c * d + h * \frac{q_2}{2} = 500 * \frac{12 * 2000}{1000} + 200 * 2000 * 12 + 0,25 * 200 * \frac{1000}{2} = 4837000$$

$$q_3 = \sqrt{\frac{2kd}{p * c_3}} = \sqrt{\frac{2 * 500 * 12 * 2000}{0,25 * 190}} = 710,82 < 12000 \Rightarrow 12000$$

$$TC_{12000} = k * \frac{d}{q_3} + c_c * d + h * \frac{q_3}{2} = 500 * \frac{12 * 2000}{12000} + 190 * 2000 * 12 + 0,25 * 190 * \frac{12000}{2} = 4846000$$

$$TC_{1000} < TC_{12000} < TC_{620} \Rightarrow q^* = 100 \text{ bzw. } TC^* = 4837000$$

b)

$$\frac{500 * 12 * 2000}{x} + 190 * 2000 * 12 + 0,25 * 190 * \frac{x}{2} \leq 4837000 \Rightarrow 23,75x^2 - 277000x + 12000000 \leq 0$$

$$x_+ = \frac{277000 + \sqrt{277000^2 - 4 * 23,75 * 12000000}}{2 * 23,75} = 11619,67$$

$$TC_{11619} = k * \frac{d}{q} + c_3 * d + h * \frac{q}{2} = 500 * \frac{12 * 2000}{11619} + 190 * 2000 * 12 + 0,25 * 190 * \frac{11619}{2} = 4836984$$

$$TC_{11620} = k * \frac{d}{q} + c_3 * d + h * \frac{q}{2} = 500 * \frac{12 * 2000}{11620} + 190 * 2000 * 12 + 0,25 * 190 * \frac{11620}{2} = 4837008$$

$$TC_{11619} < TC_{1000} < TC_{11620} \Rightarrow TC_{Verhandlung} = 11619$$

$$Veränderung = \left| \frac{11619 - 12000}{12000} \right| = 0,03175 = 3,175\%$$